# AITTAL

#### 2V Series



# **Symbol**

#### **Product feature**

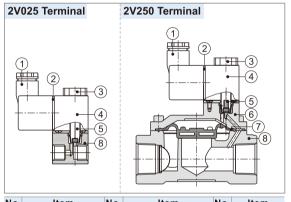
#### 2V025 series

- 1. Direct acting and normally closed type 2/2 way solenoid valve. Its high sensitivity allows it to change direction quickly.
- 2. The structure is small and compact.
- 3. The valve body is made of brass which is heat resistance and the coil conforms to Class B classification. The seals are made of fluorine rubber (VITON) which is suitable for several types of working medium.

#### 2V130 and 250 series

- 1. This 2/2 way diaphragm piloted solenoid valve has low energy consumption and large air flow.
- 2. The starting pressure is low and the operational differential pressure is < 0.05 MPa.
- The valve body is made of brass which is heat resistance and the coil conforms to Class B classification. The seals are made of NBR.

#### Inner structure



No.	Item	No.	Item	No.	Item
1	Connector	4	Coil	7	Diaphragm
2	Connector gasket	5	Armature assembly	8	Body
3	Nut	6	Body cover		

## **Specification**

Model	2V025-06	2V025-08	2V130-10	2V130-15	2V250-20	2V250-25			
Fluid			Air. Water. Oil						
Acting	Direct	acting		Internally piloted acting					
Initial state		Normally closed							
Orifice size [Note]	2.5	2.5	13.0	13.0	25.0	25.0			
Cv	0.23	0.25	6.20	6.20	13.00	13.00			
Port size	1/8"	1/4"	3/8"	1/2"	3/4"	1"			
Viscosity limit		Under 20CST							
Pressure range	0~1.0MPa	(0~145psi)		0.05~1.0MF	a(7~145psi	)			
Proof pressure			1.5MPa	(215psi)					
Material body	Brass with	zinc plated	Brass						
Seal material	VIT	ON	NBR						
Activating time	0.05 sec and below								

[Note1] PT thread, G thread and NPT thread are available.

# Specification of coil

Valve type	Power type	Frequency (Hz)	Voltage range	Electrical entry	Power Consumption (VA/W)	Insulation	Temp.rise (°C)
2V025	/ (0	50	± 15%	Terminal Grommet	7.0VA		2.5
2V130		60			7.00A	Class B	35
2V250	DC	-	± 10%	Grommot	7.0W		45

#### Usable fluid

Seal material\Fluid	Water	Dry air	Acetone*	ISOVG32 oil	Glycol*	Nitrogen	Heavy oil
NBR	0	0	Δ	0	0	0	0

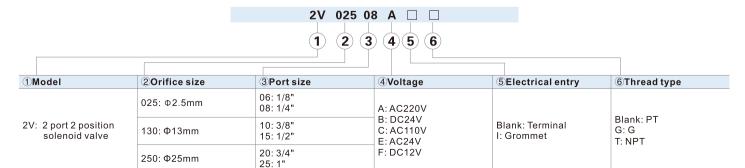
Seal material\Fluid	JIS# oil	JIS#3 oil	Vegetable Oil	Inorganic Oil	Start Oil	Silicagel Oil	CO2	Argon
NBR	0	0	0	0	0	0	0	0

Note 1:  $\mathbb{Q}$  = Excellent(nearly without affect).  $\mathbb{Q}$  = Good(workable though some affect).  $\mathbb{Q}$  = Poor(large affect).

Note 2: "\*"means inflammable and explosive dangerous fluid. Please use the relative explosion proof coil.

Note 3: Please consult the technical department before using fluid that has not been shown in the above table.

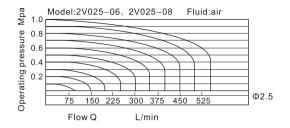
# Ordering code

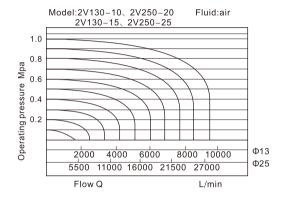


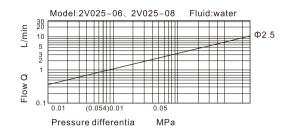


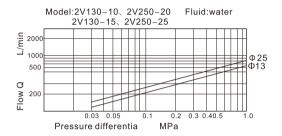
#### 2V Series

#### Flow chart



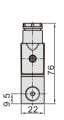




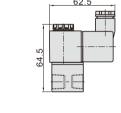


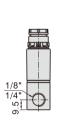
## **Dimensions**



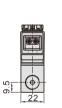


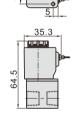


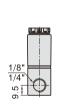




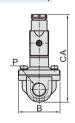
# 2V025 (Grommet)

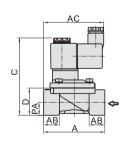




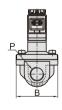


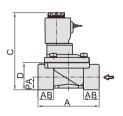
## 2V130\250(Terminal)





## 2V130\250 (Grommet)





2-M4×0.7

Model\Item	Α	AB	AC	В	С	CA	D	Р	PA
2V130-10	72	18.5	71	49	91	103	32	3/8"	15
2V130-15	72	18.5	71	49	91	103	32	1/2"	15
2V250-20	102	23	74	77.5	107.5	120	45	3/4"	21
2V250-25	102	23	74	77.5	107.5	120	45	1"	21